



Toyoda 2016—\$59.00

Jr. Suite - \$84.00

Your rate includes:

- Standard Room accommodations
- Complimentary High Speed Internet Access (both wired and wireless)
- Complimentary Express Start Breakfast Buffet
- Complimentary shuttle to/from office and within 7 miles of hotel
- Complimentary access to the 60,000 sq. ft. World's Gym attached to the hotel
- Complimentary Manager's Reception on Tuesday and Wednesday evening with beer, wine, soda and snacks from 5:30p - 6:30p
- Complimentary Business Center with free printing

The Holiday Inn Express Palatine—Arlington Heights is conveniently located at the intersection of Palatine, Buffalo Grove, and Arlington Heights. The hotel has over 8,000 sq. ft. of meeting space that can be used for meetings, seminars, or meal functions. Our Ballroom can accommodate up to 570 guests for training sessions.

For reservations please either click on the below logo & your preferred rates will automatically populate or call 847-934-4900 and ask for the "Toyoda" preferred rate.



**1550 East Dundee Road
Palatine, IL
www.hiepalatine.com
847-934-4900**

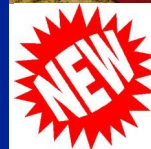


Our guests start their day off SMART with a free breakfast at the Holiday Inn Express in Palatine.

Our Express Start Breakfast Bar features Fluffy Scrambled Eggs, Cheese Omelets, Bacon and Sausage, Biscuits and Gravy, Sticky-sweet Cinnamon Rolls, Pancakes, Fresh Fruits, Yogurt, Breakfast Cereals and Breads, Fruit Juices, 2% and Skim Milk, and our very own 100% Arabica Smart Roast Coffee.

Whether you're looking for a quick bite to eat before hitting the road or craving the down-home comforts of a bacon and eggs breakfast, our complimentary breakfast buffet has you covered.

Don't have time to sit down and enjoy your meal? No problem. You can take any of your Express Start favorites to go.



We have added White Rice, Miso Soup, and seasonings exclusively at our Palatine location for our clients from the Pacific Rim.



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